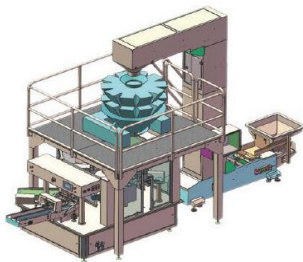


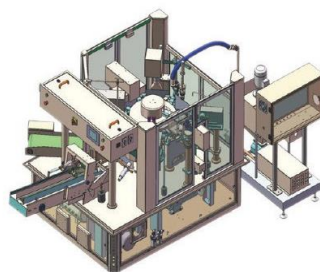
ROTARY PREMADE BAGGER

FEATURES

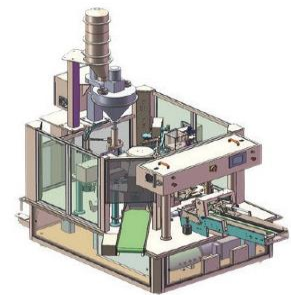
- Intermittent rotary machine with 8 stations designed for handling premade pouches such as—flat, stand-up, with or without zipper
- Easily operated, PLC controlled, and properly integrated with built-in touch screen with fault indicators, recipe optional controls, and diagnostic screens
- Easy cleaning, hygienic construction, #304 stainless steel frame
- All product contact parts are stainless steel or other materials which meet the food hygienic requirements to ensure the hygiene and integrity of the products
- Integration of various filling methods, such as auger; multihead weigher, volumetric cup filler, liquid and paste pumps, counting equipment, and pick and place systems.
- Automatic checking: no pouch or pouch open error = no fill or seal. The bag can be used again, to avoid wasting packing materials
- While the suction cups are pulling open the bottom of the pouch/bag; the windpipe releases a blast of air to open the bag fully to the bottom to avoid the material overflow from the bag if it is not opened fully.
- Simple integration of peripheral equipment



**CR8-250 MULTIHEAD
SCALE SYSTEM**



**CR8-250 ROTARY LOBE
SYSTEM**



**CR8-250 AUGER
SYSTEM**

8-STATION ROTARY PREMADE BAGGER

SPECIFICATIONS

MODEL	CR 8-250	CR 8-300
Max. filling volume (ml)	2000	5000
Bag length	150-250 mm (5.9-13.75 in)	200-450 mm (7.8-17.7 in)
Bag width	100-250 mm (3.9-9.8 in)	150-300 mm (5.9-11.8 in)
Speed	20-45 ppm	15-35 ppm
Pouch format	Flat, stand up, spout, side gusset, shaped Pouch feeding conveyor	

OPERATING SEQUENCE

STATION #1

Pouch loading into grippers from bag loading conveyor

STATION #2

Pouch printing station for InkJet or TTP (optional) Positive mechanical zipper opening

STATION #3

Combined with station #4 (pouch bottom / gusset opening if present)

STATION #4

Pouch forming and open detection with transfer arms

STATION #5

Filling [no pouch – no fill – no seal – no loss of a pouch]

STATION #6

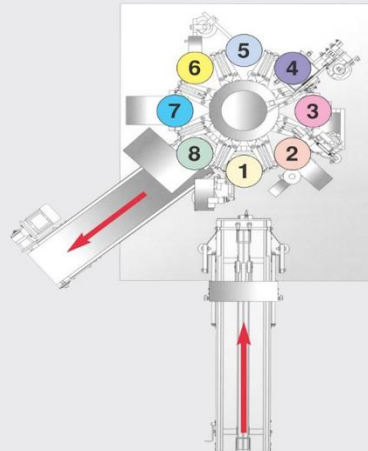
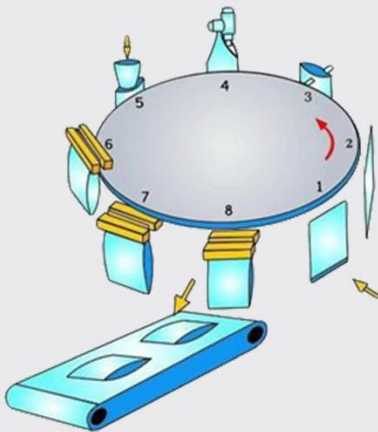
Product settling station with optional gas flush

STATION #7

Top sealing

STATION #8

Top cooling and delivery area to the discharge belt



STANDARD EQUIPMENT

- Bag infeed conveyor
- Bag opening blade with full opening detector
- P.I.D. temperature control
- Stainless steel construction
- Graphic color-touch panel
- Discharge conveyor
- Safety guards with safety switches

OPTIONAL EQUIPMENT

- Zipper opening and closing device
- Second filling position
- Printer
- Deflator
- 45-degree transfer conveyor